pad. Securely attach the spring scale in a position directly over the test tank. Suspend the weighted wire basket from the scale in such a manner that the basket is weighed while it is completely under water. In order to measure the actual buoyancy provided by the pads, the underwater weight of the empty basket should exceed the buoyancy of the pads. To obtain the buoyancy of the pads, proceed as follows:

- (i) Weigh the empty wire basket under water.
- (ii) Place the pads inside the basket and submerge it so that the top of the basket is at least 2 inches below the surface of the water for 24 hours. The tank shall be locked or sealed during this 24-hour submergence period. It is important that after the pads have once been submerged that they shall remain submerged for the duration of the test, and at no time during the course of the test shall they be removed from the tank or otherwise exposed to air.
- (iii) After the 24-hour submergence period unlock or unseal the tank and weigh the weighted wire basket with the pads inside while both are still under water.
- (iv) The buoyancy is computed as (i) minus (iii).
- (2) Buoyancy required. The buoyant pads from the cushion shall provide not less than 20 pounds total buoyancy.

[CGFR 65–37, 30 FR 11585, Sept. 10, 1965, as amended by CGFR 70–143, 35 FR 19963, Dec. 30, 1970; CGD 78–008, 43 FR 9772, Mar. 9, 1978; USCG–2014–0688, 79 FR 58285, Sept. 29, 2014]

§ 160.048-6 Marking.

- (a) Each buoyant cushion must have the following information clearly marked in waterproof lettering:
- (1) In letters that can be read at a distance of 2 feet:

Type IV Personal Flotation Device.

Inspected and tested in accordance with U.S. Coast Guard regulations.

Dry out thoroughly when wet.

(Kapok or Fibrous glass) buoyant material provides a minimum buoyant force of 20 lb

Do not snag or puncture inner plastic cover.

If pads become waterlogged, replace device. Approved for use on recreational boats only as a throwable device. U.S. Coast Guard Approval No. 160.048/(assigned manufacturer's No.)/(Revision No.); (Model No.).

(Name and address of manufacturer or distributor.).

(Lot No.).

- (Size; width, thickness, and length, including both top and bottom for trapezoidal cushions.).
- (2) In letters that are distinctively set off or larger than all other marking, and are at least one-fourth of an inch in height:

WARNING: DO NOT WEAR ON BACK

(b) Waterproofness of marking. Marking for buoyant cushions shall be sufficiently waterproof so that after 72 hours submergence in water, it will withstand vigorous rubbing by hand while wet without the printed matter becoming illegible.

[CGFR 65–37, 30 FR 11585, Sept. 10, 1965, as amended by CGFR 70–143, 35 FR 19963, Dec. 30, 1970; CGD 72–163R, 38 FR 8119, Mar. 28, 1973; CGD 75–008, 43 FR 9771, Mar. 9, 1978; CGD 92–045, 58 FR 41608, Aug. 4, 1993; CGD 95–028, 62 FR 51213. Sept. 30, 19971

§ 160.048-7 Procedure for approval.

- (a) *Group approval*. A single group approval will be granted to each manufacturer to cover all buoyant cushions which have materials and construction strictly in conformance with this subpart, which are 2 inches thick, and which are filled with kapok or fibrous glass in accordance with \$160.048–4(c)(1).
- (b) Special approvals. Special approvals will be granted separately to each manufacturer for each kapok or fibrous glass buoyant cushion he proposes to manufacture which is not included under the group approval provided by paragraph (b) of this section, for example: A kapok or fibrous glass buoyant cushion having cover material not specifically provided for by this subpart; or any buoyant cushion more than 2 inches thick; or any buoyant cushion having a different shape.
- (c) A buoyant cushion is approved when it bears the compliance label of the recognized laboratory.

[CGFR 70–143, 35 FR 19963, Dec. 30, 1970, as amended by CGD 72–163R, 38 FR 8119, Mar. 28, 1973; CGD 93–055, 61 FR 13930, Mar. 28, 1996; 61 FR 15162, Apr. 4, 1996]